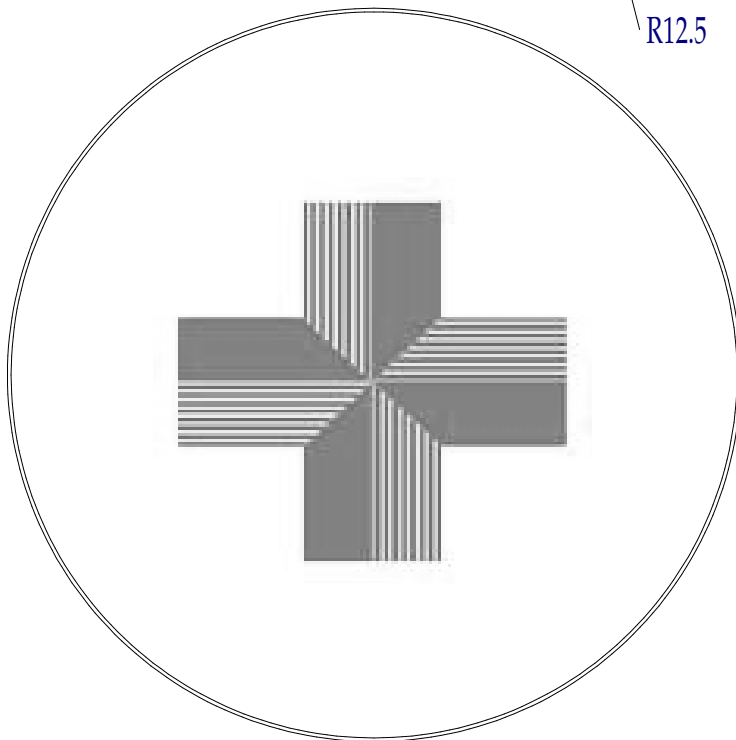
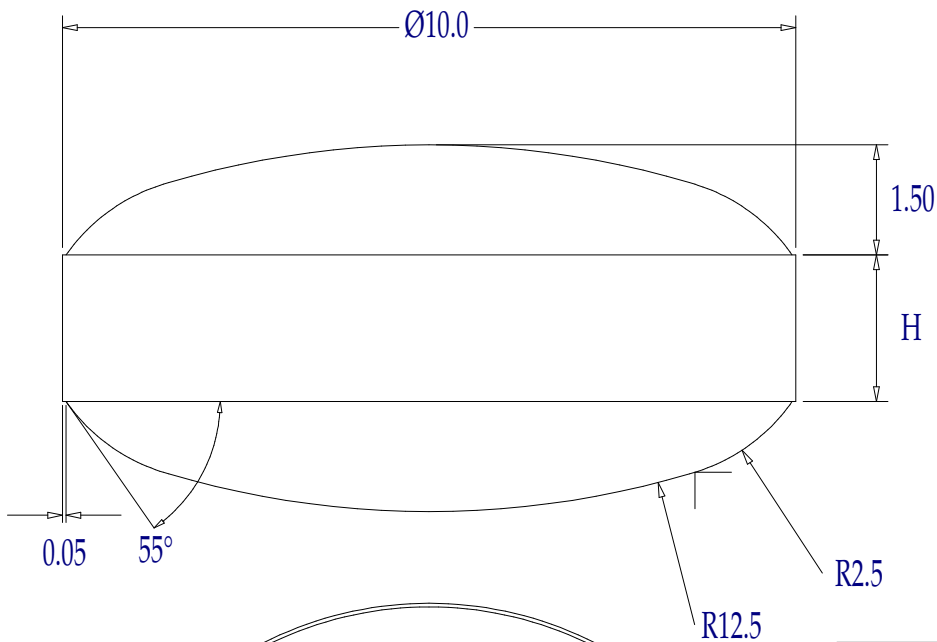


tablet- / dragee size

: D= 10.0mm R= 12.5/2.5mm
 surface area = 31.4mm xH + 179mm²
 volume = 78.5mm² xH + 143mm³
 ~ 390mg with H=2.0mm and rho=1.30mg/mm³
 max. punch force rating : 28kN

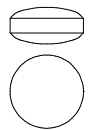


According to the table, a convex dragee-shaped tablet punch with a tablet diameter of 10,0 mm has a maximum punch force rating of 35 kN .

The lower value of 28 kN applies in this case on account of the tablet's curvature increasing sharply towards the tablet band.

The curvature here is similar to a section of a sphere.

scale 1:1



JOSEPH`S PHARMACY

scale

10:1

draw no.

product :

St John's wort

order no.

date